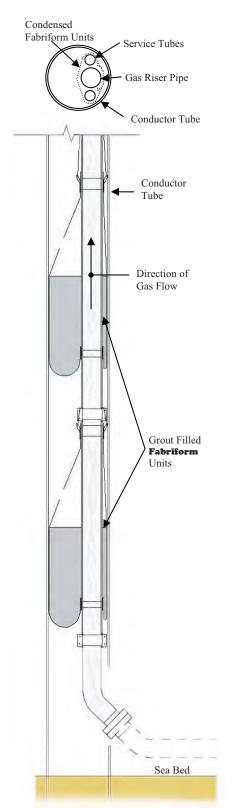
Helvellyn Gas Riser Bearings

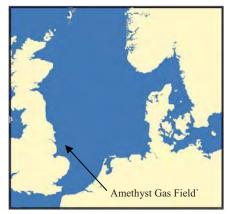
Owner: B.P.

Client: ATP Oil & Gas (UK) Ltd

Designers: K.W. Ltd. Contractor: AMEC Grouting Contractor: Halliburton Sub Sea

2002/03







Proserve Ltd.

Fabriform

80 Priory Road, Kenilworth, Warwickshire, CV8 1LQ, England

01926 512222 UK: Int: 00 44 1926 512222 office@proserveltd.co.uk www.proserveltd.co.uk

Proserve designed, fabricated & fitted the fabric formwork system to form the gas riser pipe bearings within an existing conductor

Risk Management System

performance was paramount.

- XX Risk assessment of complete system conducted.
- System designed to minimise risk of failure. XX
- Prototype test conducted to prove system reliability and train XXoperatives.

tube just above the sea bed in 20 meters of water. Reliability of

- Back up provided by second bearing system. XX
- XXInstallation procedure developed to meet Gas Industry
- Staged inspection at yard & rig by Proserve Chartered XXEngineer.
- Rubbing guides prevent abrasion damage during lowering. XX



Prototype Test (View Looking Up)

System successfully grouted summer 2003